Irish Standard
I.S. EN 60034-18-21:2013

Rotating electrical machines -- Part 18 -21: Functional evaluation of insulation systems - Test procedures for wire-wound windings - Thermal evaluation and classification (IEC 60034-18 -21:2012 (EQV))

I.S. EN 60034-18-21:2013

Incorporating amendments/corrigenda issued since publication:

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English version

Rotating electrical machines - Part 18-21: Functional evaluation of insulation systems - Test procedures for wire-wound windings - Thermal evaluation and classification

(IEC 60034-18-21:2012)

Machines électriques tournantes - Partie 18-21: Evaluation fonctionnelle des systèmes d'isolation - Procédures d'essai pour enroulements à fils - Evaluation thermique et classification
(CEI 60034-18-21:2012)

Drehende elektrische Maschinen - Teil 18-21: Funktionelle Bewertung von Isoliersystemen - Prüfverfahren für Runddrahtwicklungen - Thermische Bewertung und Klassifizierung
(IEC 60034-18-21:2012)

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CENELEC

European Committee for Electrotechnical Standardization
Comité Européen de Normalisation Electrotechnique
Europäisches Komitee für Elektrotechnische Normung

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Foreword

The text of document 2/1672/FDIS, future edition 2 of IEC 60034-18-21, prepared by IEC/TC 2 "Rotating machinery" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN 60034-18-21:2013.

The following dates are fixed:

• latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement	(dop)	2013-09-29
• latest date by which the national standards conflicting with the document have to be withdrawn	(dow)	2015-10-24

This document supersedes EN 60034-18-21:1994 + A1:1996 + A2:1996.

EN 60034-18-21:2013 includes the following significant technical changes with respect to EN 60034-18-21:1994 + A1:1996 + A2:1996:

The main technical changes with regard to the previous edition can be seen in the introduction of some basic statistical methods in the evaluation of comparative data. Moreover, the standard states a simpler use of different test procedures.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC [and/or CEN] shall not be held responsible for identifying any or all such patent rights.

Endorsement notice

The text of the International Standard IEC 60034-18-21:2012 was approved by CENELEC as a European Standard without any modification.

Annex ZA
(normative)

Normative references to international publications with their corresponding European publications

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE When an international publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

Publication	Year	Title	EN/HD	Year
IEC 60034-1	-	Rotating electrical machines - Part 1: Rating and performance	EN 60034-1	-
IEC 60034-18-1	2010	Rotating electrical machines - Part 18-1: Functional evaluation of insulation systems - General guidelines	EN 60034-18-1	2010
IEC 60085	-	Electrical insulation - Thermal evaluation and designation	EN 60085	-
IEC 60216-1	-	Electrical insulating materials - Properties of thermal endurance - Part 1: Ageing procedures and evaluation of test results	EN 60216-1	-
IEC 60216-5	-	Electrical insulating materials - Thermal endurance properties - Part 5: Determination of relative thermal endurance index (RTE) of an insulating material	EN 60216-5	-
IEC 60455	Series	Resin based reactive compounds used for electrical insulation	EN 60455	Series
IEC 60464	Series	Varnishes used for electrical insulation	EN 60464	Series
IEC 60505	-	Evaluation and qualification of electrical insulation systems	EN 60505	-

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

ROTATING ELECTRICAL MACHINES –

Part 18-21: Functional evaluation of insulation systems – Test procedures for wire-wound windings – Thermal evaluation and classification

FOREWORD

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International Standard IEC 60034-18-21 has been prepared by IEC technical committee 2: Rotating machinery.

This second edition cancels and replaces the first edition published in 1992, and its amendments 1 (1994) and 2 (1996), and constitutes a technical revision.

The main technical changes with regard to the previous edition can be seen in the introduction of some basic statistical methods in the evaluation of comparative data. Moreover, the standard states a simpler use of different test procedures.

The text of this standard is based on the following documents:

FDIS	Report on voting
2/1672/FDIS	2/1682/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

NOTE A table of cross-references of all IEC TC 2 publications can be found on the IEC TC 2 dashboard on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.

INTRODUCTION

IEC 60034-18 comprises several parts, dealing with different types of functional evaluation and special kinds of test procedures for insulation systems of rotating electrial machines. Part IEC 60034-18-1 provides general guidelines for such procedures and qualification principles. The subsequent parts IEC 60034-18-21, IEC 60034-18-22, IEC 60034-18-31, IEC 60034-18-33, IEC 60034-18-34, IEC 60034-18-41 and IEC 60034-18-42 give detailed procedures for the various types of windings.

This part IEC 60034-18-21 deals with the thermal evaluation and classification of insulation systems for wire-wound (usually random wound) windings.

Parts relevant to this document are:

– IEC 60034-18-1: General guidelines
– IEC 60034-18-31: Test procedures for form-wound windings
– IEC 60034-18-41: Qualification and type tests for Type I electrical insulation systems used in rotating electrical machines fed from voltage converters
– IEC 60034-18-42: Qualification and acceptance tests for partial discharge resistant electrical insulation systems (Type II) used in rotating electrical machines fed from voltage converters

ROTATING ELECTRICAL MACHINES –

Part 18-21: Functional evaluation of insulation systems – Test procedures for wire-wound windings – Thermal evaluation and classification

1 Scope

This part of IEC 60034 gives test procedures for the thermal evaluation and classification of insulation systems used or proposed for use in wire-wound alternating current (a.c.) or direct current (d.c.) rotating electrical machines.

The test performance of a candidate insulation system is compared to the test performance of a reference insulation system with proven service experience.

IEC 60034-18-1 describes general testing principles applicable to thermal endurance testing of insulation systems used in rotating electrical machines. The principles of IEC 60034-18-1 are followed unless otherwise stated in IEC 60034-18-21.

2 Normative references

The following documents, in whole or in part, are normatively referenced in this document and are indispensable for its application. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60034-1, *Rotating electrical machines – Part 1: Rating and performance*

IEC 60034-18-1:2010, *Rotating electrical machines – Part 18-1: Functional evaluation of insulation systems – General guidelines*

IEC 60085, *Electrical insulation – Thermal evaluation and designation*

IEC 60216-1, *Electrical insulating materials – Properties of thermal endurance – Part 1: Ageing procedures and evaluation of test results*

IEC 60216-5, *Electrical insulating materials – Thermal endurance properties – Part 5: Determination of relative thermal endurance index (RTE) of an insulating material*

IEC 60455 (all parts), *Resin based reactive compounds used for electrical insulation*

IEC 60464 (all parts), *Varnishes used for electrical insulation*

IEC 60505, *Evaluation and qualification of electrical insulation systems*

3 General considerations

3.1 Reference insulation system

A reference insulation system shall be tested using the same test procedure as for the candidate system. See 4.3 of IEC 60034-18-1.