

Irish Standard
I.S. EN ISO/IEC 80079-34:2011

Explosive atmospheres -- Part 34: Application of quality systems for equipment manufacture (ISO/IEC 80079 -34:2011 (MOD))

© NSAI 2011

No copying without NSAI permission except as permitted by copyright law.

Incorporating amendments/corrigenda issued since publication:				

The National Standards Authority of Ireland (NSAI) produces the following categories of formal documents:

I.S. xxx: Irish Standard – national specification based on the consensus of an expert panel and subject to public consultation.

S.R. xxx: Standard Recommendation - recommendation based on the consensus of an expert panel and subject to public consultation.

SWiFT xxx: A rapidly developed recommendatory document based on the consensus of the participants of an NSAI workshop.

This document replaces: EN 13980:2002

This document is based on: EN ISO/IEC 80079-34:2011

EN 13980:2002

Published: 8 July, 2011

15 November, 2002

This document was published

under the authority of the NSAI and comes into effect on:

13 July, 2011

ICS number: 03.120.01 29.260.20

NSAI

T +353 1 807 3800

Sales:

1 Swift Square, Northwood, Santry Dublin 9 F +353 1 807 3838 E standards@nsai.ie T +353 1 857 6730 F +353 1 857 6729 W standards.ie

W NSALie

Údarás um Chaighdeáin Náisiúnta na hÉireann

EUROPEAN STANDARD

EN ISO/IEC 80079-34

NORME FUROPÉENNE **EUROPÄISCHE NORM**

July 2011

ICS 03.120.01; 29.260.20

Supersedes EN 13980:2002

English version

Explosive atmospheres -Part 34: Application of quality systems for equipment manufacture (ISO/IEC 80079-34:2011, modified)

Atmosphères explosives -Partie 34: Application des systèmes de qualité pour la fabrication d'équipements (ISO/CEI 80079-34:2011, modifiée)

Explosionsgefährdete Bereiche -Teil 34: Anwendung von Qualitätsmanagementsystemen für die Herstellung von Geräten (ISO/IEC 80079-34:2011, modifiziert)

This European Standard was approved by CEN and CENELEC on 25 May 2011.

CEN and CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN and CENELEC

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN and CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN and CENELEC members are the national standards bodies and national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Romania, Slovakia, Slovenia, Spain, Sweden, Switzerland and United Kingdom.





CEN Management Centre: Avenue Marnix 17, B-1000 Brussels

CENELEC Central Secretariat: Avenue Marnix 17, B-1000 Brussels

Contents

Forewo	ord	4
Annex	ZA (normative) Normative references to international publications and the corresponding European publications	6
Annex	ZB (informative) Information relevant to equipment and protective systems according to standards harmonized under Directive 94/9/EC	7
ZB.1		
	Introduction	
ZB.2	Non-electrical equipment (EN 13463-1)	
ZB.2.1	General	
ZB.2.2	Non-metallic parts	
ZB.2.3	Casing and external parts	
ZB.2.4	Earthing and equipotential bonding of conductive parts	
ZB.2.5	Light transmitting parts	
ZB.2.6	Ingress protection (IP)	
ZB.2.7	Completed products	8
ZB.3	Protection by flow restricting enclosure "fr" (EN 13463-2)	
ZB.4	Protection by flameproof enclosure "d" (EN 13463-3)	8
ZB.5	Protection by constructional safety "c" (EN 13463-5)	
ZB.5.1	General	
ZB.5.2	Metal-based material	
ZB.5.3	Machining	
ZB.5.4	Cemented joints and potted assemblies	
ZB.5.5	Assembling	
ZB.5.6	Routine tests	
ZB.5.7	Power transmission systems	
ZB.6	Protection by control of ignition sources "b" (EN 13463-6)	
ZB.6.1	General	
ZB.6.2	Ignition protection system	
ZB.6.3	Installation	
ZB.6.4	Tests	
ZB.7	Protection by pressurised enclosures "p" (EN 13463-7)	
ZB.8	Protection by liquid immersion "k" (EN 13463-8)	
ZB.8.1	General	
ZB.8.2	Protective liquid	
ZB.8.3	Casing	
ZB.8.4	Measuring or indicating devices	
ZB.9	Fans (EN 14986)	
ZB.9.1	General	
ZB.9.2	Material	
ZB.9.3	Assembled equipment and protective systems	
ZB.9.4	Routine tests	
	Petrol dispensers (EN 13617-1)	
	General	
	Electrical installation	
	Information for safe operation	
	Assembly groups	
	Assembling	
	Monitoring equipment	
	' Electrostatic discharge capacity	
	Routine tests	
	Electrostatic spraying equipment (EN 50050)	
ZB.11.1	General	14
ZB.11.2	Electrical assembly	14
	Mechanical assembly	
	Tests	
ZB.12	Protective systems	16
	General	
	Explosion resistant equipment (EN 14460)	

This is a free page sample. Access the full version online.

I.S. EN ISO/IEC 80079-34:2011 - 3 -

EN ISO/IEC 80079-34:2011

ZB.12.3 Explosion venting devices (EN 14797)	16
ZB.12.4 Explosion isolation systems (EN 15089)	
Annex ZY (informative) Significant changes between this European Standard and EN 13980:2002	18
Annex ZZ (informative) Coverage of Essential Requirements of EC Directives	21
Bibliography	22

-4-

Foreword

The text of ISO/IEC 80079-34:2011 has been prepared by Technical Committee IEC TC 31 "Equipment for explosive atmospheres" of the International Electrotechnical Commission (IEC) and has been taken over as EN ISO/IEC 80079-34:2011 by Technical Committee CEN/TC 305 "Potentially explosive atmospheres – Explosion prevention and protection" the secretariat of which is held by DIN. The enquiry took place at ISO/CEN level (31M/31/CDV, CEN Project = WI 00305114). However, the vote on 31M/45/FDIS took place at IEC/CLC level (agreement between ISO and IEC, see also D130/103), under the responsibility of the Technical Committee CENELEC TC 31 "Electrical apparatus for potentially explosive atmospheres".

The text of document 31M/45/FDIS, future edition 1 of ISO/IEC 80079-34:2010, prepared by Technical Committee IEC TC 31 "Equipment for explosive atmospheres", was submitted to the IEC-CENELEC parallel vote.

A draft amendment, prepared by the Technical Committee CEN TC 305 "Electrical Potentially explosive atmospheres – Explosion prevention and protection ", was submitted to the CENELEC formal vote.

The combined texts were approved by CEN and CENELEC as EN ISO/IEC 80079-34 on 2011-05-25.

This document supersedes EN 13980:2002.

The significant changes with respect to EN 13980:2002 are the following:

- references have been changed, especially references to CEN/CENELEC and their publications have been changed to references to international available publications;
- foreword and scope have been adapted to international requirements;
- terminology has been changed and adapted to terminology being more customary in the international standardization (e. g. "notified body" has been modified to "body responsible for verification");
- information relevant to particular types of protection has been amended with
 - Ex t dust ignition protection by enclosure,
 - gas detectors and
 - flame arresters;
- Annex B has been renamed as "Verification criteria for elements with non-measurable paths used as an integral part of a type of protection";
- B.3 has been modified;
- information relevant to equipment and protective systems according to standards harmonized under Directive 94/9/EC are given in new Annex ZB.

This standard should be read in conjunction with EN ISO 9001:2008.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN and CENELEC shall not be held responsible for identifying any or all such patent rights.

The following dates were fixed:

 latest date by which the EN has to be implemented at national level by publication of an harmonized national standard or by endorsement

(dop) 2012-05-25

latest date by which the national standards conflicting with the EN have to be withdrawn

(dow) 2014-05-25

This is a free page sample. Access the full version online.

I.S. EN ISO/IEC 80079-34:2011

- 5 -

EN ISO/IEC 80079-34:2011

Annex ZB provides information on those aspects that the quality system should address with respect to particular protection laid down in harmonized standards under Directive 94/9/EC, e.g. types of protection for non-electrical equipment or components, equipment according to specific product standards and autonomous protective systems. It does not add to or otherwise change the requirements of this standard.

This European Standard has been prepared under a mandate given to CENELEC by the European Commission and the European Free Trade Association and covers essential requirements of EC Directive 94/9/EC. See Annex ZZ.

The State of the Art is included in Annex ZY "Significant changes between this European Standard and EN 13980:2002".

Annexes ZA, ZB, ZY and ZZ have been added by CEN and CENELEC.

-6-

Annex ZA

(normative)

Normative references to international publications and the corresponding European publications

The following referenced documents are indispensable for the application of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 60050-426	-	International Electrotechnical Vocabulary - Part 426: Equipment for explosive atmospheres	-	-
IEC 60079-0	-	Explosive atmospheres - Part 0: Equipment - General requirements	EN 60079-0	-
ISO/IEC 17050-1	-	Conformity assessment - Supplier's declaration of conformity - Part 1: General requirements	EN ISO/IEC 17050-1	-
ISO 9000	2005	Quality management systems - Fundamentals and vocabulary	EN ISO 9000	2005
ISO 9001	2008	Quality management systems - Requirements	EN ISO 9001	2008

- 2 -

80079-34 © IEC:2011

CONTENTS

FOI	REWC	RD		4		
INT	RODU	JCTION		6		
1	Scope					
2	Norm	ative re	ferences	7		
3	Term	s and de	efinitions	7		
4	Quali	tv mana	gement system	9		
	4.1 General requirements					
	4.2	Documentation requirements				
		4.2.1	General			
		4.2.2	Quality manual			
		4.2.3	Control of documents			
		4.2.4	Control of records			
5	Mana	gement	responsibility	.11		
	5.1	Manage	ement commitment	.11		
	5.2	•	ner focus			
	5.3		policy			
	5.4	-	ig			
		5.4.1	Quality objectives			
		5.4.2	Quality management system planning			
	5.5	Respor	nsibility, authority and communication			
		5.5.1	Responsibility and authority	.11		
		5.5.2	Management representative	.12		
		5.5.3	Internal communication	.12		
	5.6	Manage	ement review	.12		
		5.6.1	General	.12		
		5.6.2	Review input	.12		
		5.6.3	Review output	.12		
6	Reso	urce ma	nagement	.12		
	6.1	Provision	on of resources	.12		
	6.2	Human	resources	.12		
		6.2.1	General	.12		
		6.2.2	Competence, training and awareness	.12		
	6.3	Infrastr	ucture	.13		
	6.4	Work e	nvironment	.13		
7	Produ	uct realiz	zation	.13		
	7.1	7.1 Planning of product realization13				
	7.2	Custom	ner-related processes	.13		
		7.2.1	Determination of requirements related to the product	. 13		
		7.2.2	Review of requirements related to the product	.13		
		7.2.3	Customer communication	. 13		
	7.3	Design	and development	. 13		
		7.3.1	Design and development planning			
		7.3.2	Design and development inputs			
		7.3.3	Design and development outputs			
		7.3.4	Design and development review			
		7.3.5	Design and development verification	.14		

80079-34 © IEC:2011

– 3 –

		7.3.6	Design and development validation	14
		7.3.7	Control of design and development changes	14
	7.4	Purcha	sing	14
		7.4.1	Purchasing process	14
		7.4.2	Purchasing information	15
		7.4.3	Verification of purchased product	15
	7.5	Produc	tion and service provision	16
		7.5.1	Control of production and service provision	16
		7.5.2	Validation of processes for production and service provision	16
		7.5.3	Identification and traceability	16
		7.5.4	Customer property	16
		7.5.5	Preservation of product	17
	7.6	Control	l of monitoring and measuring equipment	17
8	Meas	uremen	t, analysis and improvement	17
	8.1	Genera	al	17
	8.2	Monito	ring and measurement	17
		8.2.1	Customer satisfaction	17
		8.2.2	Internal audit	17
		8.2.3	Monitoring and measurement of processes	18
		8.2.4	Monitoring and measurement of product	18
	8.3	Control	l of nonconforming product	18
	8.4	Analysi	is of data	19
	8.5	Improv	ement	19
		8.5.1	Continual improvement	19
		8.5.2	Corrective action	19
		8.5.3	Preventive action	19
			ative) Information relevant to particular types of protection and	20
•	•		ative) Verification criteria for elements with non-measurable paths	
			ral part of a type of protection	29
		_		
2.5		, ,		02
Tab	ole A.1	– Com	ponent/feature compatibility	22

-4 -

80079-34 © IEC:2011

INTERNATIONAL ELECTROTECHNICAL COMMISSION

EXPLOSIVE ATMOSPHERES -

Part 34: Application of quality systems for equipment manufacture

FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard ISO/IEC 80079-34 has been prepared by IEC subcommittee 31M: Non-electrical equipment and protective systems for explosive atmospheres, of IEC 31: Equipment for explosive atmospheres.

This publication is published as a double logo standard.

This standard should be read in conjunction with ISO 9001:2008.

80079-34 © IEC:2011

- 5 -

The text of this particular standard is based on the following documents:

FDIS	Report on voting	
31M/45/FDIS	31M/48/RVD	

Full information on the voting for the approval of this particular standard can be found in the report on voting indicated in the above table. In ISO, the standard has been approved because there were no negative votes out of the eleven votes cast.

This publication has been drafted in accordance with the ISO/IEC Directives, Part 2.

A list of all parts in the IEC 60079 series, under the general title *Explosive atmospheres*, as well as the ISO/IEC 80079 series, can be found on the IEC website.

The committee has decided that the contents of this publication will remain unchanged until the stability date indicated on the IEC web site under "http://webstore.iec.ch" in the data related to the specific publication. At this date, the publication will be

- · reconfirmed,
- · withdrawn,
- · replaced by a revised edition, or
- amended.

-6-

80079-34 © IEC:2011

INTRODUCTION

This International Standard specifies requirements for a quality system that can be used by an organization for the production of equipment and protective systems for explosive atmosphere.

It can also be used by third parties, including certification bodies, to assess the organization's ability to meet conformity assessments system requirements and/or regulatory requirements.

The application of this standard is intended to cover both electrical and non-electrical equipment and protective systems. The detailed content (e.g. annexes) is currently more focused on the established equipment standards for electrical equipment, However, IEC subcommittee 31M has recently been formed with the responsibility for the development of standards for non-electrical equipment. It is anticipated that, where appropriate, these standards, or requirements related to them, will be referenced within this standard in the future.

Manufacturer's quality requirements are an integral part of most certification schemes and as such this Standard has been prepared with the IECEx equipment certification scheme requirements in mind, is intended to support the ATEX scheme requirements for a manufacturer's quality system and can be applied in other national or regional certifications schemes that relate to the manufacture of explosion-protected equipment.



	This is a free preview.	Purchase the e	entire publication	at the link below:
--	-------------------------	----------------	--------------------	--------------------

Product Page

- Dooking for additional Standards? Visit Intertek Inform Infostore
- Dearn about LexConnect, All Jurisdictions, Standards referenced in Australian legislation