

AS 1172.1—1993

Australian Standard<sup>®</sup>

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**Water closets of 6/3 L capacity**

**Part 1: Pans**

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This Australian Standard was prepared by Committee WS/3, Sanitary Plumbing Fixtures. It was approved on behalf of the Council of Standards Australia on 25 January 1993 and published on 15 March 1993.

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The following interests are represented on Committee WS/30:

Australian Chamber of Commerce and Industry  
Australian Chamber of Manufactures  
Department of Health, N.S.W.  
Department of Local Government, Qld  
Engineering and Water Supply Department, S.A.  
Housing Industry Association Australia  
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## PREFACE

This Standard was prepared by the Standards Australia Committee on Sanitary Plumbing Fixtures to supersede AS 1172—1989. Major alterations to the previous edition are as follows:

- (a) Dimensions have been deleted with the emphasis being to provide a performance Standard.
- (b) The design of pans includes provision for a horizontal stub outlet which, by means of suitable adaptors, enables the pan to be used in S-trap, P-trap and side-outlet situations.
- (c) The water seal for both septic and sewerage purposes shall be a minimum of 45 mm.

This Standard covers water closet pans of all types suitable for reduced-flush 6/3 L matched performance tests and equivalent single-flush and 4 L matched suites for use with flushing cisterns in accordance with AS 1172.2, *Cisterns*. Performance tests are based on proven methods and include modified DIN 1385 tests.

This Standard meets the recommended policy of the Australian Water Resources Council (AWRC) for dual-flush and reduced-flush volumes and its definition for proven equivalent and does not preclude the development of alternative technologies and discharge volumes which may be acceptable to the Water Authorities.

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